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### 23-25 / Products that PVC can replace

Advantages

Disadvantages

# Contact Univolt UK Ltd.

Unit 4, Quadrant Park Mundells Welwyn Garden City AL7 1FS

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### **INSTALLATION PRACTICES**

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### 29/Horizontal bends

- a. Small radius
- b. Right radius
- c. Large radius
- d. Other radius

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- a. Small radius
- b. Right radius
- c. Large radius

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- a. Small radius
- b. Right radius
- c. Large radius

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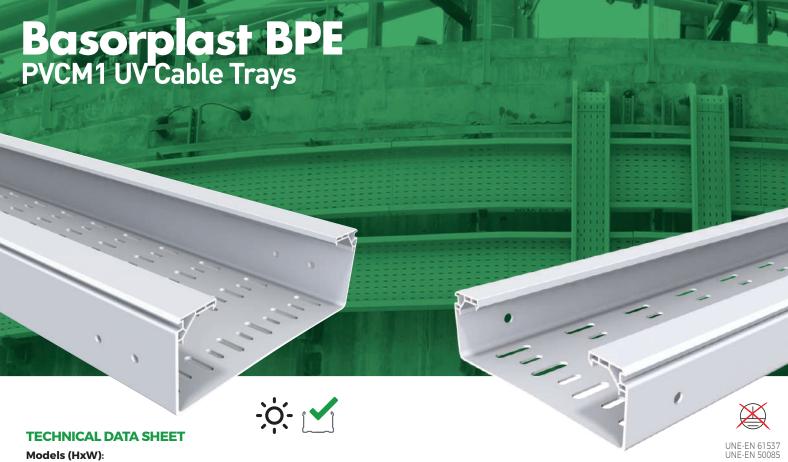
### 42/Application on strut

- a. Solid bottom
- b. Slotted

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### 50/Application on brackets

- a. Floor
- b. Wall
- c. Cealing



60x100; 60x150; 60x200; 60x300; 100x200; 100x300; 100x400; 100x600. Types: Slotted or solid bottom Finishes PVC UVM1 RAL 7035

### **Characteristics of the tray:**

- Non metallic system
- Resistant to UV radiation UL568
- Excellent behaviour in outdoor
- Impact strength: 20j except 60x100 with 10J
- Minimum temperature
- Maximum temperature
- Non-Flame propagating
- No electrical continuity
- Insulating
- Dielectric Strength
- High resistance to corrossion substances (DIN 8061 & ISO/TR 10358)
- M1 reaction to fire: UNE 23727
- Glow wire test: 1760°F (960°C) EN 60695-2-11
- Flammability: UL 94-VO, ANSI/UL 94-1995
- LOI > 50% EN ISO 4589
- Comply: RoHS 2011/65/UE
- Raw material without silicone

### **INSTRUCTIONS FOR USE**

Assembly: H60 (2 union joints + 4 bolts) H100 (2 coupler joints + 8 bolts).

Installation: Not allowed under other conduction system such as water, vapour or gas.

Ventilation: Minimum distance between each tray of 250 mm.

Enviroments: Wet, salty and chemical.

Expansions: Depending of the expected growth in the temperature (AT) leave a gap (h) between cable trays according to the following table:

Expected Temp. Growth	GAP
-----------------------	-----

ΔT (°F)	ΔT (°C)	h (mm)
36	20	5
54	30	7
72	40	9
90	50	11

### SAFE WORKING LOADS: RECOMMENDATION

			IEC 61	537 SWL (	CTA) kg/m	(lb/ft)		
MODELS	Temp. Max 40°C (104°F)			Temp. Max 60°C (140°F)				
WIODELS	1m	span	1,5 m span		1m span		1,5 m span	
	Kg/m	Lb/ft	Kg/m	Lb/ft	Kg/m	Lb/ft	Kg/m	Lb/ft
BPE-60X100	38	26	24	16	28	19	12	8
BPE-60X150	39	26	25	17	30	20	12	8
BPE-60X200	67	45	38	26	45	30	20	13
BPE-60X300	74	50	45	30	50	34	21	14
BPE-100X200	121	81	87	59	73	49	49	33
BPE-100X300	123	83	89	60	81	54	50	34
BPE-100X400	178	120	108	73	114	77	68	46
BPE-100X600	212	142	121	81	133	89	96	65









IEC 60529





UNE-EN 50085











NOTE: Tests according to IEC 61537 (limited deflection) Type II test, with 1,7 Safety factor

UNF-FN 50085 IEC 50102











JUBPE



CPBPE



TCXBPE



JUBPE-A

**TCPBPE** 



**PDBPE** 



CCBPE







**PSBPE** 

TCCBPE





CTBP

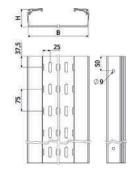




### BASORPLAST BPE-P / **H60**



Univolt Part Code	Description	mm	mm	Pack QTY
BPE60X100PVC	BPE 60X100	60	100	6 m
BPE60X150PVC	BPE 60X150	60	150	6 m
BPE60X200PVC	BPE 60X200	60	200	6 m
BPE60X300PVC	BPF 60X300	60	300	6 m







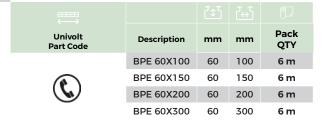


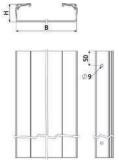




## BASORPLAST BPE-C / H60







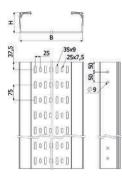




### BASORPLAST BPE-P/**H100**



=====				
Univolt Part Code	Description	mm	mm	Pack QTY
BPE100X200PVC	BPE 100X200	100	200	6 m
BPE100X300PVC	BPE 100X300	100	300	6 m
BPE100X400PVC	BPE 100X400	100	400	6 m
BPE100X600PVC	BPE 100X600	100	600	6 m







### BASORPLAST BPE-C/H100



Univolt Part Code	Description	mm	mm	Pack QTY
<b>©</b>	BPE 100X200	100	200	6 m
	BPE 100X300	100	300	6 m
	BPE 100X400	100	400	6 m
	BPE 100X600	100	600	6 m



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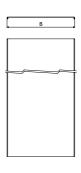
## COVER - TAPA TBPE



**×** 7 m

(Մլ)	FF1863

Univolt Part Code	Description	mm	Pack QTY
TBPE100PVC	TBPE 100	100	6 m
TBPE150PVC	TBPE 150	150	6 m
TBPE200PVC	TBPE 200	200	6 m
TBPE300PVC	TBPE 300	300	6 m
TBPE400PVC	TBPE 400	400	6 m
TBPE600PVC	TBPE 600	600	6 m



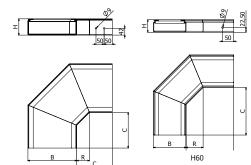
# Univolt UK PVC CABLE TRAYS

## FLAT BEND CPBPE 90°





Univolt	Description			
Part Code		mm	mm	Pack QTY
CPBPE60X100PVC	CPBPE 60X100	60	100	1 ea
CPBPE60X150PVC	CPBPE 60X150	60	150	1 ea
CPBPE60X200PVC	CPBPE 60X200	60	200	1 ea
CPBPE60X300PVC	CPBPE 60X300	60	300	1 ea
CPBPE100X200/PVC	CPBPE 100X200	100	200	1 ea
CPBPE100X300PVC	CPBPE 100X300	100	300	1 ea
CPBPE100X400PVC	CPBPE 100X400	100	400	1 ea
CPBPE100X600PVC	CPBPE 100X600	100	600	1 ea

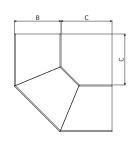


## COVER FLAT B. TCPBPE 90°





Univolt				
Part Code Description	Description	mm	mm	Pack QTY
TCPBPE100PVC	TCPBPE 100	100	220	1 ea
TCPBPE150PVC	TCPBPE 150	150	220	1 ea
TCPBPE200PVC	TCPBPE 200	200	220	1 ea
TCPBPE300PVC	TCPBPE 300	300	220	1 ea
TCPBPE400PVC	TCPBPE 400	400	220	1 ea
TCPBPE600PVC	TCPBPE 600	600	240	1 ea

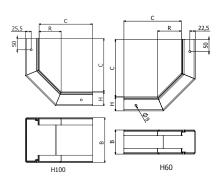


## INSIDE BEND CCBPE





	Description				
Univolt Part Code		mm	mm	mm	Pack QTY
CCBPE60X100PVC	CCBPE 60X100	60	100	240	1 ea
CCBPE60X150PVC	CCBPE 60X150	60	150	240	1 ea
CCBPE60X200PVC	CCBPE 60X200	60	200	240	1 ea
CCBPE60X300PVC	CCBPE 60X300	60	300	240	1 ea
CCBPE100X200PVC	CCBPE 100X200	100	200	275	1 ea
CCBPE100X300PVC	CCBPE 100X300	100	300	275	1 ea
CCBPE100X400PVC	CCBPE 100X400	100	400	275	1 ea
CCBPE100X600PVC	CCBPE 100X600	100	600	275	1 ea



## COVER INSIDE B. TCCBPE



V.	
X	

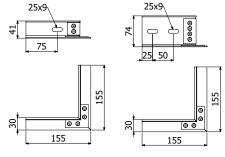
Univolt			
Part Code	Description	mm	Pack QTY
TCCBPE60X100PVC	TCCBPE 60X100	100	1 ea
TCCBPE60X150PVC	TCCBPE 60X150	150	1 ea
TCCBPE60X200PVC	TCCBPE 60X200	200	1 ea
TCCBPE60X300PVC	TCCBPE 60X300	300	1 ea
TCCBPE100X200PVC	TCCBPE 100X200	200	1 ea
TCCBPE100X300PVC	TCCBPE 100X300	300	1 ea
TCCBPE100X400PVC	TCCBPE 100X400	400	1 ea
TCCBPE100X600PVC	TCCBPE 100X600	600	1 ea



### TEE/CROSS PDBPE



Univolt Part Code		
	Description	Pack QTY
PDBPE60PVC	PDBPE 60	1 ea
PDBPE100PVC	PDBPE 100	1 ea



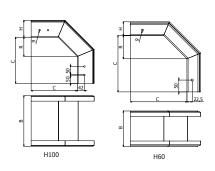




## BEND CXBPE



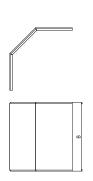
Univolt Part Code	Description	mm	mm	mm	Pack QTY
CXBPE60X100PVC	CXBPE 60X100	60	100	240	1 ea
CXBPE60X150PVC	CXBPE 60X150	60	150	240	1 ea
CXBPE60X200PVC	CXBPE 60X200	60	200	240	1 ea
CXBPE60X300PVC	CXBPE 60X300	60	300	240	1 ea
CXBPE100X200PVC	CXBPE 100X200	100	200	275	1 ea
CXBPE100X300PVC	CXBPE 100X300	100	300	275	1 ea
CXBPE100X400PVC	CXBPE 100X400	100	400	275	1 ea
CXBPE100X600PVC	CXBPE 100X600	100	600	275	1 ea



## COVER TCXBPE



Univolt			P
Part Code	Description	mm	Pack QTY
TCXBPE60X100PVC	TCXBPE 60X100	100	1 ea
TCXBPE60X150PVC	TCXBPE 60X150	150	1 ea
TCXBPE60X200PVC	TCXBPE 60X200	200	1 ea
TCXBPE60X300PVC	TCXBPE 60X300	300	1 ea
TCXBPE100X200PVC	TCXBPE 100X200	200	1 ea
TCXBPE100X300PVC	TCXBPE 100X300	300	1 ea
TCXBPE100X400PVC	TCXBPE 100X400	400	1 ea
TCXBPE100X600PVC	TCXBPE 100X600	600	1 ea

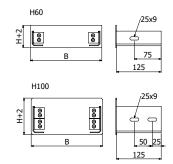


### END COVER TFBPE



عر	2	
		8

	Description			
Univolt Part Code		mm	mm	Pack QTY
TFBPE60X100PVC	TFBPE 60X100	60	100	1 ea
TFBPE60X150PVC	TFBPE 60X150	60	150	1 ea
TFBPE60X200PVC	TFBPE 60X200	60	200	1 ea
TFBPE60X300PVC	TFBPE 60X300	60	300	1 ea
TFBPE100X200PVC	TFBPE 100X200	100	200	1 ea
TFBPE100X300PVC	TFBPE 100X300	100	300	1 ea
TFBPE100X400PVC	TFBPE 100X400	100	400	1 ea
TFBPE100X600PVC	TFBPE 100X600	100	600	1 ea

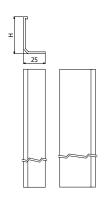


## DIVIDER PSBPE



Univolt Part Code			
	Description	mm	Pack QTY
PSBPE60PVC	PSBPE 60	60	6 m
PSBPE100PVC	TPSBPE 100	100	6 m



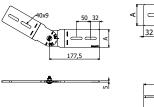


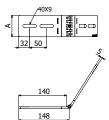
### HINGED JUBPE-AB



Univolt	Description		
Part Code		mm	Pack QTY
JUBPEAB60PVC	JUBPEAB 60	60	1 kit
JUBPEAB100PVC	JUBPEAB 100	100	1 kit





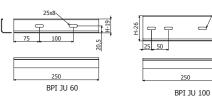


# Univolt UK PVC CABLE TRAYS

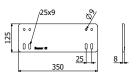
### **COUPLERS JUBPE**



Univolt			
Part Code	Description	mm	Pack QTY
JUBPE60PVC	JUBPE 60	60	10 ea
JUBPE60PVC	JUBPE 100	100	10 ea
JUBPE-C300600PVC	JUBPE-C 300-600	60/100	10 ea



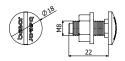




### **SCREW TCPBPE**



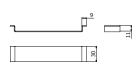
Univolt De Part Code			
	Description	Pack QTY	
CTBP-100PVC	CTBP-100	100 ea	



### BRIDLE BIK10-BPE



Univolt		Description	
Part Code		Description	Pack QTY
BIK60X100	1.5	BIK10-BPE 60X100	10 ea
BIK60X150	1.5	BIK10-BPE 60X150	10 ea
BIK60/100X200	1.5	BIK10-BPE 60/100X200	10 ea
BIK60/100X300	1.5	BIK10-BPE 60/100X300	10 ea
BIK100X400	2	BIK10-BPE 100X400	10 ea
BIK100x600	2	BIK10-BPE 100X600	10 ea





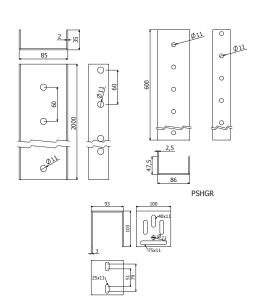
### U-PROFILE PSHG-PSHGR



Univolt		
Part Code	Description	Pack QTY
PSHG2M	PSHG 2M	2 m
PSHGR600	PSHGR 600	2 ea
TFSHGRPVC	TFSHGR PVC	1 ea
KSHGR	KSHGR	1 ea





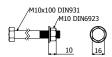




## SCREW CT2



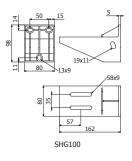
Univolt	Description	
Part Code	Description	Pack QTY
CT2M10X100	CT2 M10X100	50 ea

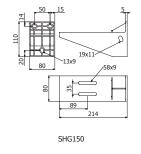


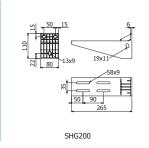
### WALL SUPPORT SHG

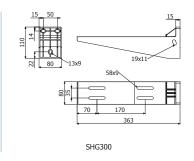


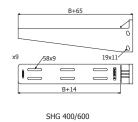
Univolt			
Part Code	Description	mm	Pack QTY
SHG100PVC	SHG 100	100	1 ea
SHG150PVC	SHG 150	150	1 ea
SHG200PVC	SHG 200	200	1 ea
SHG300PVC	SHG 300	300	1 ea
SHG400PVC	SHG 400	400	1 ea
SHG600PVC	SHG 600	600	1 ea







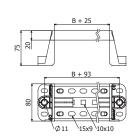




### FLOOR SUPPORT SVG



Univolt Description Part Code			
	Description		Pack QTY
SVG100PVC	SVG 100	100	1 ea
SVG150PVC	SVG 150	150	1 ea
SVG200PVC	SVG 200	200	1 ea
SVG300PVC	SVG 300	300	1 ea
SVG400PVC	SVG 400	400	1 ea
SHVG600PVC	SVG 600	600	1 ea











# Water treatment







perfect to be installed because this material is not affected by salty environment.

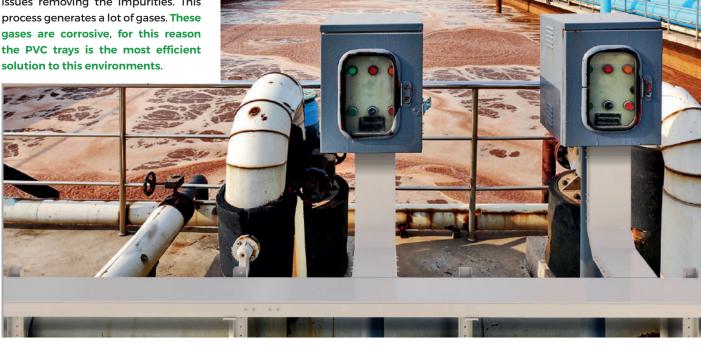


including pumps and equipment for pumping fluids from one place to another such at canals or stored liquid areas as well as the drainage of low-lying land. These places need non metallic trays due the big humidity of the environment.

# Univolt UK PVC CABLE TRAYS

### **Wastewater treatment**

Is a process used to convert water no longer needed into an effluent that can be either returned to the water cyclewith minimal environment issues removing the impurities. This process generates a lot of gases. These gases are corrosive, for this reason the PVC trays is the most efficient



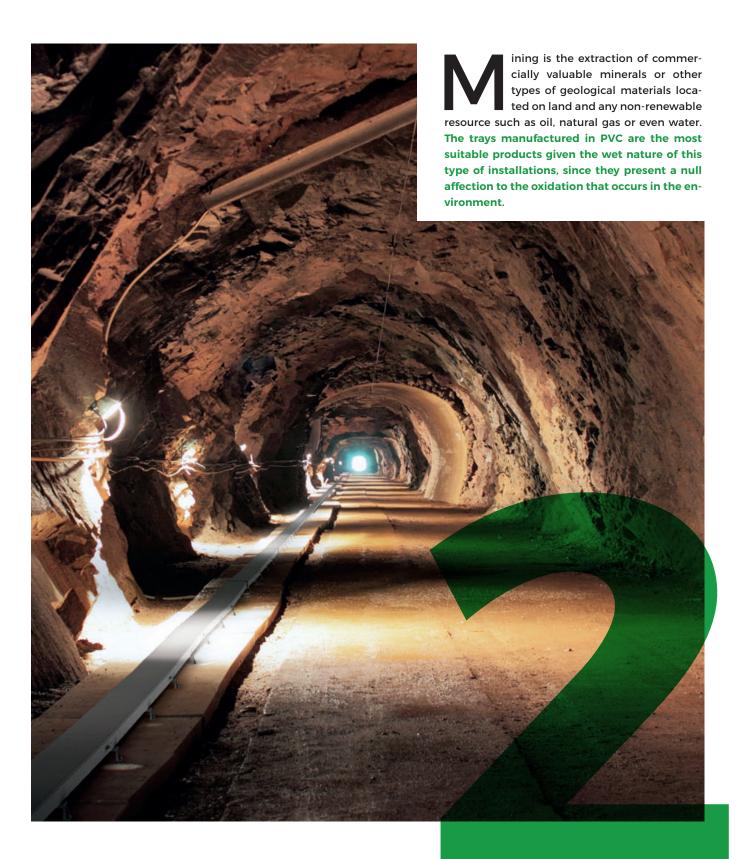
### **Pools**

Is a structure designed to hold liquids. Pools can be built into the ground or above. In the maintence of these facilities, the use of chemical products such as chlorine is very usual, PVC trays are the perfect products for these environments.





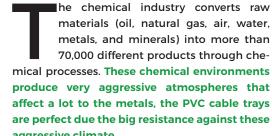
# **Mining**





# **Chemical industry**





aggressive climate.





# The pharmaceutical This industry discovers, develops, produces, and markets drugs or pharmaceutical drugs for use as medications. They are subject to a variety of laws and regulations by the govern about the patenting, testing, safety, efficacy, marketing and production of the drugs. In the production processes of synthesized drugs with acids, only the non-metal trays as PVC cable trays can be installed thanks to the resistance against acids.

# Univolt UK PVC CABLE TRAYS



### A fertilizer

A fertilizer is any material of natural or synthetic origin that is applied to soils or to plant tissues to supply one or more plant nutrients essential to the growth of plants. This goal is met in two ways, additives that provide nutrients or modifying the water retention and aeration. These plants where the fertilizers are made, produce acid and alkaline environments, the PVC cable trays are the best solution due the proven resistance against these environments.





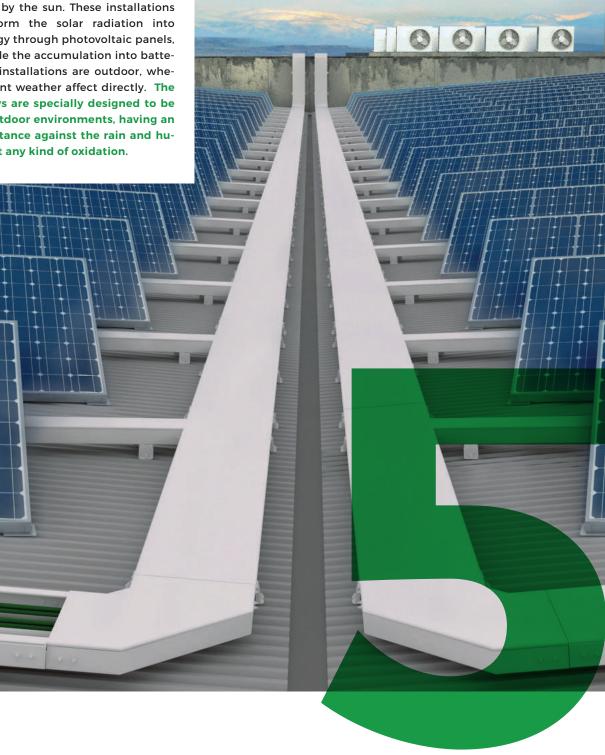
# Railways infraestructures





# **Solar installations**

he solar energy is the energy obtained by the light and heat catchment made by the sun. These installations transform the solar radiation into electrical energy through photovoltaic panels, making possible the accumulation into batteries. All these installations are outdoor, where the inclement weather affect directly. The PVC cable trays are specially designed to be installed at outdoor environments, having an excellent resistance against the rain and humidity without any kind of oxidation.





### Rooftop







# Sea and ports infrastructure





### **Harbour crane**

Is a type of machine, generally equipped with a hoist rope, wire ropes or chains, and sheaves, that can be used both to lift and lower materials and to move them horizontally. It is mainly used for lifting heavy things and transporting them to other places. Cranes are commonly affected by the salty winds, the PVC cable trays are the best solution against the oxidation.





### **Dam barrier**

Is a barrier that impounds water or underground streams. Hydropower is often used in conjunction with dams to generate electricity. Dams generally are very humid and salt windy areas where the PVC cable trays does not affect it and are the best solution for these kind of works.

### **Dock**

A dock is either the area of water between or next to a human-made structure or group of structures involved in the handling of boats or ships, usually on or close to a shore, or the structures themselves. Docks are very humid areas where the PVC cable trays does not affect it and are the best solution for the electrical installations.





### **Boarding Bridge**

Is a platform used to the entry the passengers onto a watercraft that can be located in harbour or at sea. Boarding starts with entering of the first passenger and ends with the seating of each passenger and closure of the doors. Boarding bridges are located at very humid areas where the PVC cable trays does not affect it and are the best solution for the cable management.

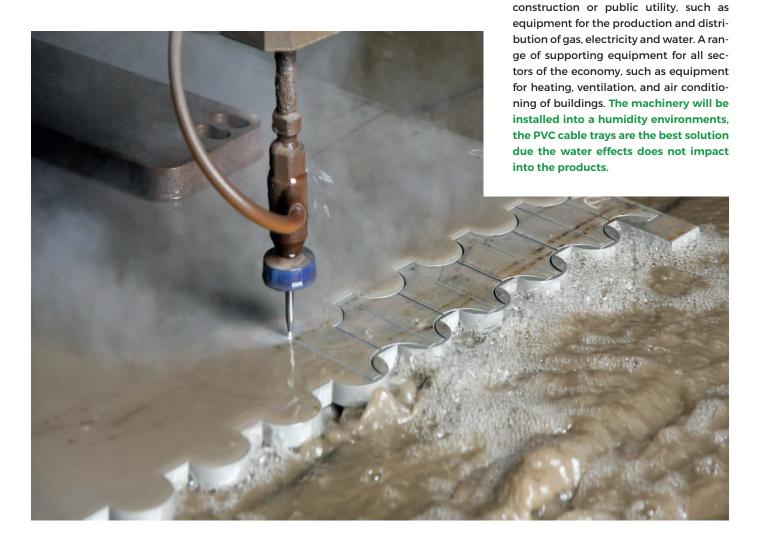


# **Machine building**











# **Shore and cost infrastructure**











### HOTEL

A hotel is an establishment that provides lodging paid on a short-term basis. Facilities provided may range from a modest-quality mattress in a small room to large suites. The hotels located at beach areas or near from the sea, are affected directly by the humid and the salty winds every day. The PVC cable trays are specially designed to not be affected by these situation, being the best option for this kind of installation.

### **TERTIARY BUILDING**

A commercial or tertiary building is a building that is used for commercial use. Types can include office buildings, warehouses, or retail. In beach locations, a commercial building often combines functions, such as an apartments on levels 2-10, with retail on floor 1. The buildings located at beach areas or near from the sea, are affected directly by the humid and the salty winds every day. The PVC cable trays are specially designed to not be affected by these situation, being the best option for this kind of installation.



# **Metal chemical industry**







### **Electrolytic Refining**

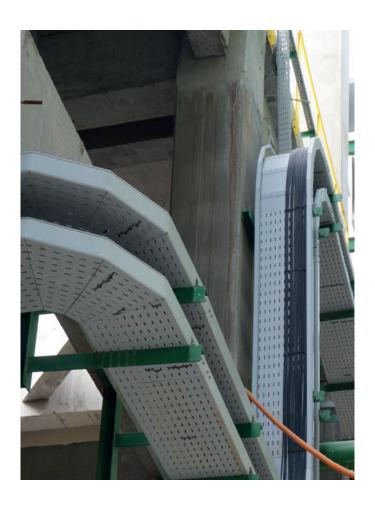
An electrolytic process is the use of electrolysis industrially to refine metals or compounds at a high purity and low cost. Some examples are the Hall-Héroult process used for aluminium, or the production of hydrogen from water. These processes generate humidity environments, the PVC cable trays does not affect it and are the best solution for these works.



# Univolt UK PVC CABLE TRAYS

### Other auxiliary processes:

- Natural-gas processing is a complex industrial process designed to clean raw natural gas by separating impurities and various non-methane hydrocarbons and fluids to produce what is known as pipeline quality dry natural gas.
- Electroslag remelting (ESR), also known as electro-flux remelting, is a process of remelting and refining steel and other alloys for mission-critical applications in aircraft, thermal power stations, nuclear power plants, military technology... The PVC cable trays are the best solution for the gas and electroslag environments due to its high resistance to the gas and remelting effects.





- A cooling tower is a heat rejection device that rejects waste heat to the atmosphere through the cooling of a water stream to a lower temperature.
- A galvanization plant or treatment plant is a common place to put extra coatings to the metals.
   These processes produce vapours and aggressive environments.

The PVC cable trays are the most convenient material for vapour atmosphere thanks to the good behaviour at humid environments.



# **Products that the PVC tray can replace**





### **Main Advantages:**

Excellent corrosion behavior for chemical and saline environment

Electrical safety: Insulating material, earthing not required. Specially important in installations in areas where there are access for people. In a metal tray with a bad grounding, or conicide in the middle of 2 crossbeams, is potentially dangerous if it is touched. Due the pvc trays are insulating, these situations are not danger, even if there are a bare wire inside, the tray remains secure if you touch it.

Avoids creepage, hot spots and electrical arcs.

Good performance outdoors and to corrosion, over 40 years experience in outdoor installations.

No maintenance.

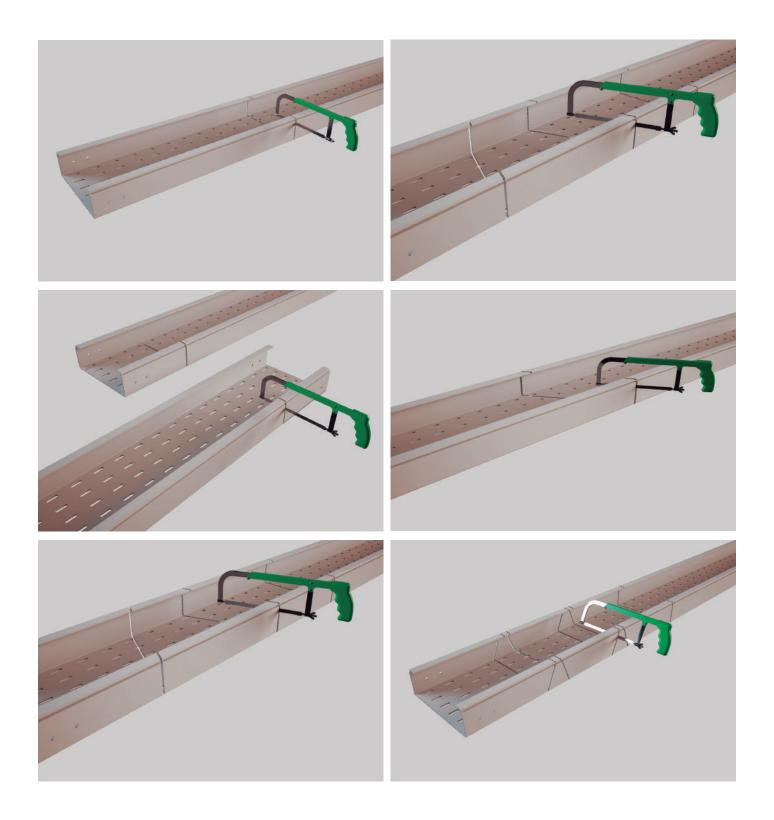
	ADVANTAGES	DISADVANTAGES	
	Cost efficient		
	Equal or better chemical behavior	Lowest admissible working load	
FiberGlass Cable Tray, Cable Ladder	Self extinguising		
	Recyclable	Greater limitation of working temperatures	
	Weithg Product for comfort installation.	temperatures	
Stainless Steel Cable Tray, Cable Ladder	Major Electrical Safety of the installation, does not have electrical continuity	Lowest admissible working load	
	Cost efficient	Greater limitation of working temperatures	
	Facing SS304 better performance in saline environment		
Aluminium Cable Tray and Cable Ladder	Major Electrical Safety of the installation, does not have electrical continuity	Lowest admissible working load	
	Cost efficient		
	Best corrosion behavior for aluminum (NO Anodized, 100% welding cable ladders )	Greater limitation of working tem- peratures	



# **Cutting**

Basorplast cable tray is made from a PVC material that can be cut using a standard hand cutting saw with a fine-tooth cutting blade.

Lightly sand any rough surfaces for optium results.



# Univolt UK PVC CABLE TRAYS

## **Tools and mounting accessories**

### **Mounting accessories**



### **Screws and nuts:**

PVC sets of screwss and nuts for all the list of union joints (210017).



### **Standard union joint:**

Straight PVC union joint available for high 60 (210084) and high 100 (210085).



### **Vertical union joint:**

Articulated painted stainless steel 304 union joint available for high 60 (205036) and high 100 (205037).



### **Horizontal union joint:**

Mobible painted stainless steel 304 union joint available for high 60 (203520) and high 100 (205038).



### **Metal TEE/CROSS Piece:**

Angle made of pre-galvanized painted metal standard for high 60 and high 100 (210127).



### **PVC TEE/CROSS Piece:**

Angle made of PVC for high 60 (223021) and high 100 (223022).





### **Electric Drill:**

Use an electric drill machine and a borer to drill (of the n°8)



### **Cutting saw:**

Use an standard cutting saw for PVC materials.

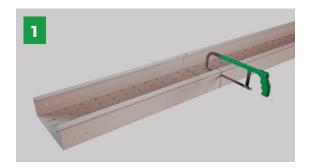


### **De-Burr Machine:**

Use an small hand re-burr cutter for all materials.

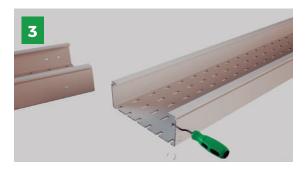


# **Straight Junctions**

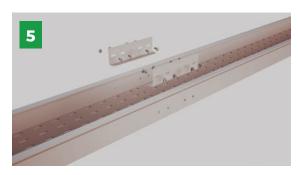












# INSTRUCTIONS STRAIGHT SECTIONS

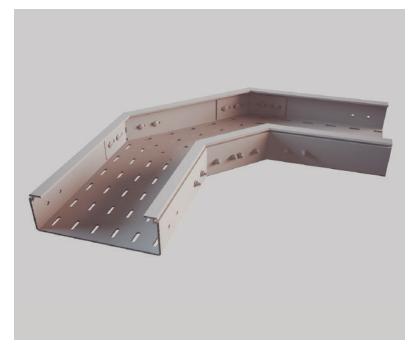
- 1. Cut the tray piece with the cutting saw into 2 pieces making a straight cut.
- 2. Separate the 2 pieces.
- 3. Remove any rough edges with the de-burring machine
- 4. Make 2 holes (for high 60) or 4 holes (for high 100) on each piece with the electric drill.
- 5. Put 2 union joints JUBPE (210084 for the 60mm height or 210085 for the 100mm) in the correct possition and fix the union joints on the tray using 4 screws (for high 60) or 8 screws (for high 100) B2-P (210017).



## **Horizontal Bends / Small Radius**











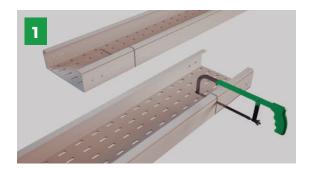


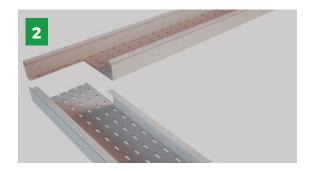
# INSTRUCTIONS HORIZONTAL BEND SMALL RADIUS

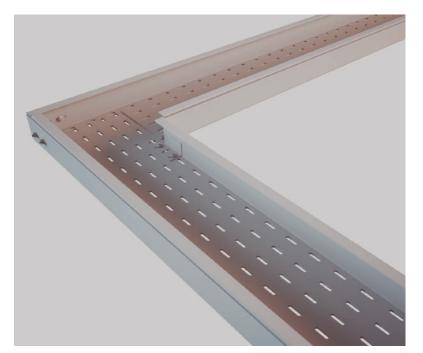
- 1. Cut the tray piece with the cutting saw in 3 pieces making a 45° cut.
- 2. Separate the 3 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 8 holes on each piece with the electric drill.
- 5. Put 4 union joints JUBPE-B (203520 for the 60mm height or 205038 for the 100mm) in the correct possition and fix the union joints on the tray using 16 screws B2-P (210017).

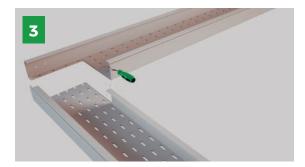


## **Horizontal Bends / Right Radius**











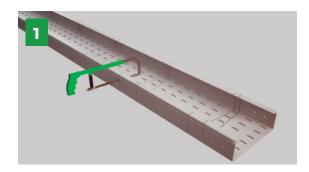


### INSTRUCTIONS HORIZONTAL BEND RIGHT RADIUS

- 1. Cut the tray piece 1 removing the base and cut the tray piece 2 removing the side body, both with the cutting saw.
- 2. Separate the 2 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on each piece with the electric drill.
- 5. Put 1 union joint JUBPE-B (203520 for the 60mm height or 205038 for the 100mm) and 1 PDBPE (210127) in the correct possition and fix the union joints on the tray using 8 screws B2-P (210017).

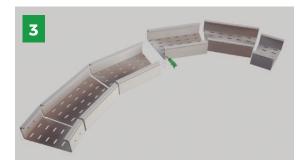


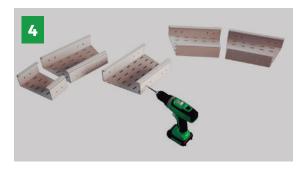
## **Horizontal Bends / Large Radius**













# INSTRUCTIONS HORIZONTAL BEND LARGE RADIUS

- 1. Cut the tray piece with the cutting saw in 6 pieces making a 45° cut.
- 2. Separate the 6 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on each piece with the electric drill.
- 5. Put 10 union joints JUBPE-B (203520 for the 60mm or 205038 for the 100mm) in the correct possition and fix the union joints on the tray using 40 screws B2-P (210017).

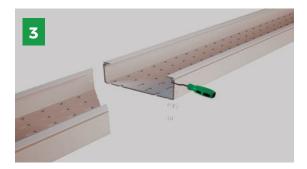


### **Horizontal Bends / Other Radius**

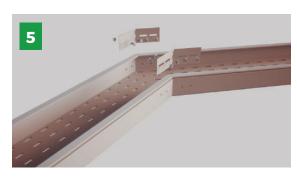










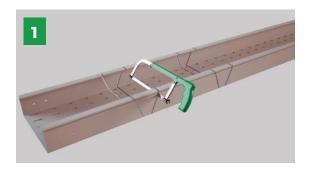


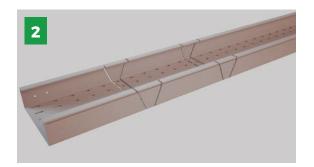
### INSTRUCTIONS HORIZONTAL BEND OTHER RADIUS

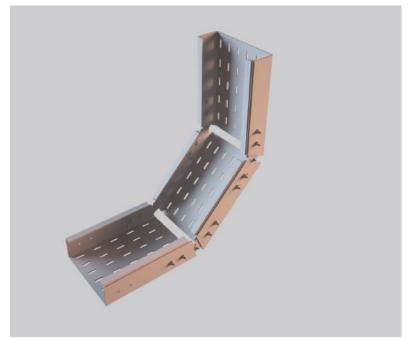
- 1. Cut the tray piece with the cutting saw in 2 pieces making a 45° cut.
- 2. Separate the 2 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on each piece with the electric drill.
- 5. Put 2 union joints JUBPE-B (203520 for the 60mm or 205038 for the 100mm) in the correct possition and fix the union joints on the tray using 8 screws B2-P (210017).

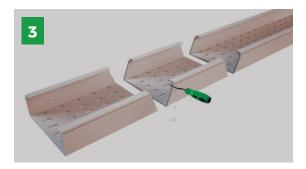


### **Inside Bends / Small radius**













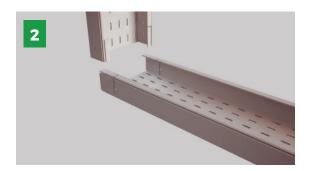
# INSTRUCTIONS INSIDE BENDS SMALL RADIUS

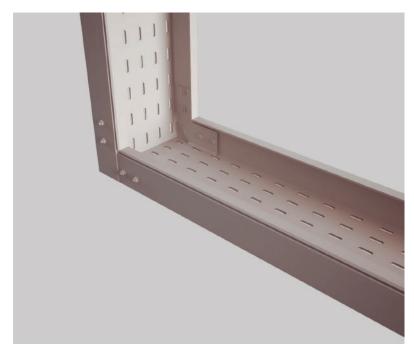
- 1. Cut the tray piece with the cutting saw in 3 pieces making a 45° angle cut.
- 2. Separate the 3 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on each piece with the electric drill.
- 5. Put 4 union joints JUBPE-A (205036 for the 60mm or 205037 for the 100mm) in the correct possition and fix the union joints on the tray using 16 screws B2-P (210017).



### **Inside Bends / Right radius**

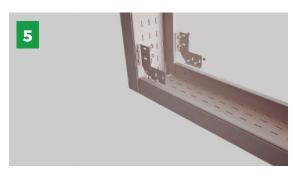












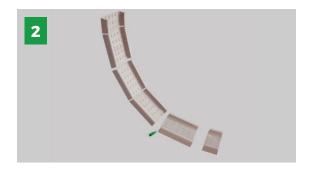
# INSTRUCTIONS INSIDE BENDS RIGHT RADIUS

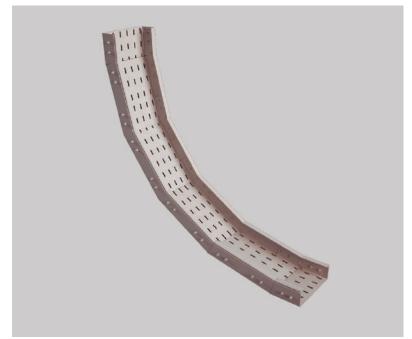
- 1. Cut the tray piece 1 removing the top side body and cut the tray piece 2 removing the side body, both with the cutting saw.
- 2. Separate the 2 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on each piece with the electric drill.
- 5. Put 2 union joints JUBPE-A (205036 for the 60mm or 205037 for the 100mm) in the correct possition and fix the union joints on the tray using 8 screws B2-P (210017).



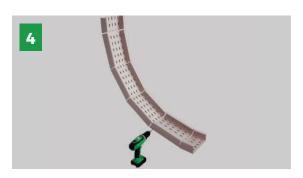
### **Inside Bends / Large radius**











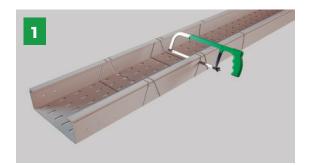


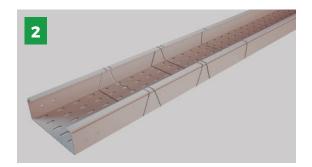
### INSTRUCTIONS INSIDE BEND LARGE RADIUS

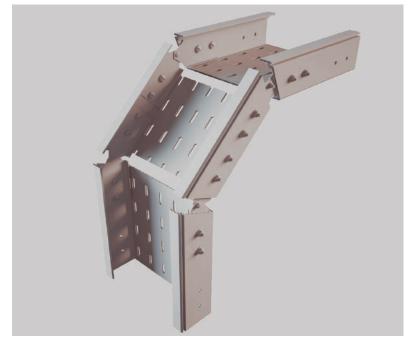
- 1. Cut the tray piece with the cutting saw in 6 pieces making a 45° angle cut.
- 2. Separate the 6 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on each piece with the electric drill.
- 5. Put 10 union joints JUBPE-A (205036 for the 60mm or 2/5037 for the 100mm) in the correct possition and fix the union joints on the tray using 40 screws B2-P (210017).

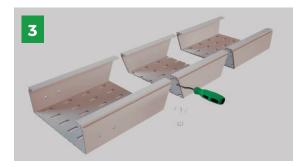


## **Outside Bends / Small radius**











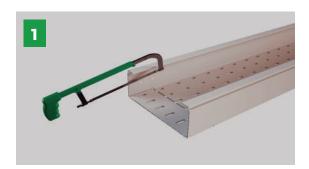


#### INSTRUCTIONS OUTSIDE BEND SMALL RADIUS

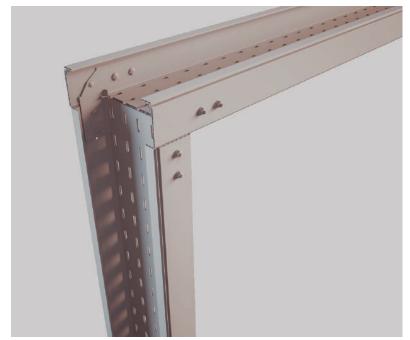
- 1. Cut the tray piece with the cutting saw in 3 pieces making a 45° angle cut.
- 2. Separate the 3 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on each piece with the electric drill.
- 5. Put 4 union joints JUBPE-A (205036 for the 60mm or 205037 for the 100mm) in the correct possition and fix the union joints on the tray using 16 screws B2-P (210017).

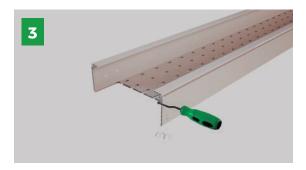


### **Outside Bends / Right radius**











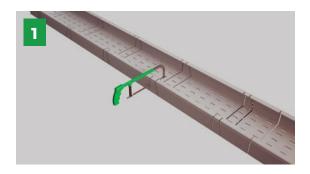


#### INSTRUCTIONS OUTSIDE BEND RIGHT RADIUS

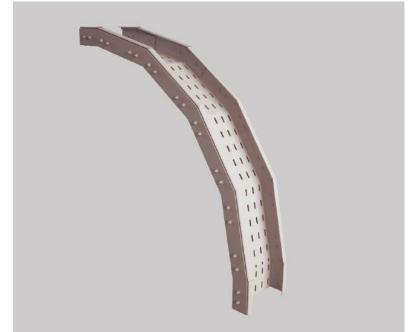
- 1. Cut the tray piece removing the base with the cutting saw.
- 2. Separate the pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on the piece with the electric drill.
- 5. Put 2 union joints JUBPE-B (203520 for the 60mm or 205038 for the 100mm) in the correct possition and fix the union joints on the tray using 8 screws B2-P (210017).

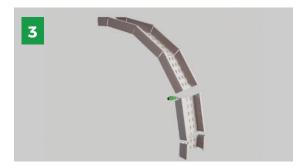


### **Outside Bends / Large radius**











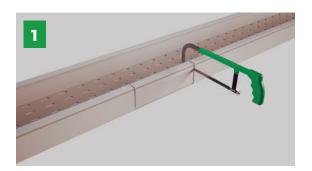


### INSTRUCTIONS OUTSIDE BEND LARGE RADIUS

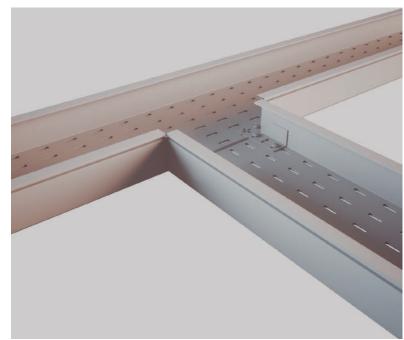
- 1. Cut the tray piece with the cutting saw in 6 pieces making a 45° angle cut.
- 2. Separate the 6 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on each piece with the electric drill.
- 5. Put 10 union joints JUBPE-A (205036 for the 60mm or 205037 for the 100mm) in the correct possition and fix the union joints on the tray using 40 screws B2-P (210017).

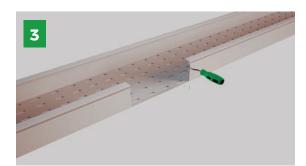
# Univolt UK PVC CABLE TRAYS

### **Tee Bends**

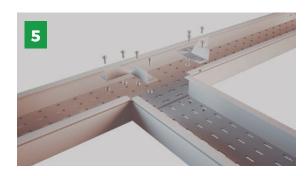










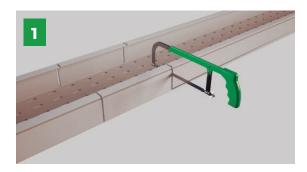


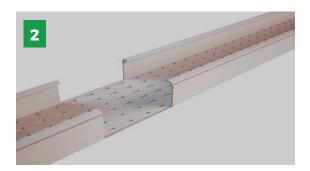
## INSTRUCTIONS TEE BENDS

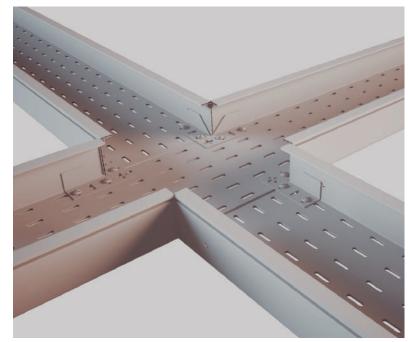
- 1. Cut the tray piece removing the side body with the cutting saw.
- 2. Separate the 2 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on the piece with the electric drill.
- 5. Put 2 TEE/CROSS pieces PDBPE (210127) in the correct possition and fix it on the tray using 8 screws B2-P (210017).

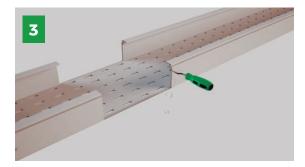


### **Cross Bends**













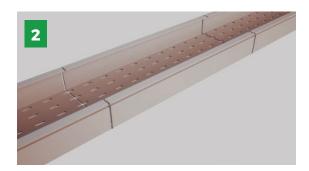
## INSTRUCTIONS CROSS BENDS

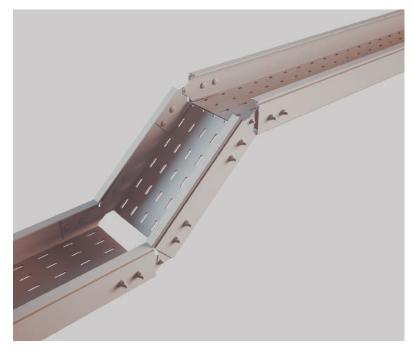
- 1. Cut the tray piece removing the 2 side body with the cutting saw.
- 2. Separate the 2 piece.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 4 holes on the piece with the electric drill.
- 5. Put 4 TEE/CROSS pieces PDBPE (210127) in the correct possition and fix it on the tray using 16 screws B2-P (210017).

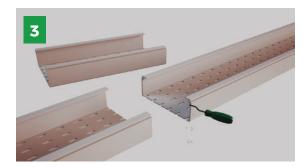
# Univolt UK PVC CABLE TRAYS

### **Elevation Changes**

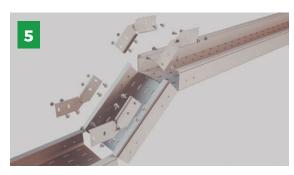












## INSTRUCTIONS ELEVATION CHANGES

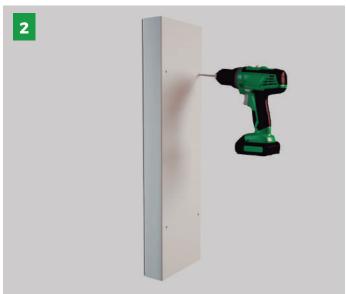
- 1. Cut the tray piece with a cutting saw in 3 pieces making a straight cut.
- 2. Separate the 3 pieces.
- 3. Remove any rough edges with the de-burring machine.
- 4. Make 8 holes on each piece with the electric drill.
- 5. Put 4 union joints JUBPE-A (205036 for the 60mm or 205037 for the 100mm) in the correct possition and fix the union joints on the tray using 16 screws B2-P (210017).

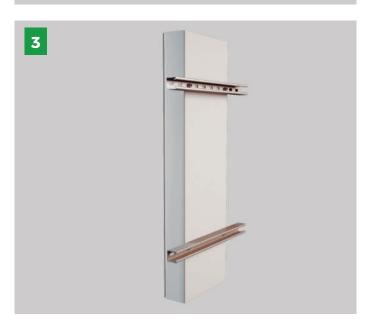


## **Application on strut / Solid bottom**







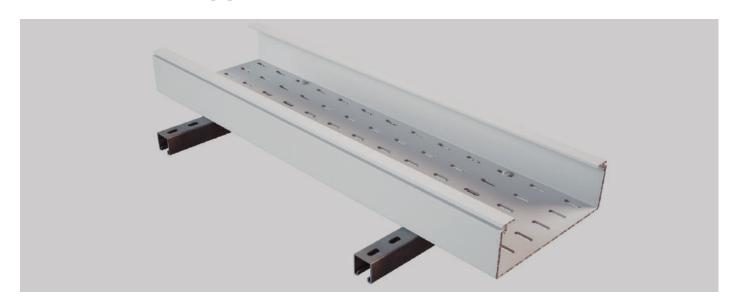


# INSTRUCTIONS APPLICATION ON STRUT SOLID BOTTOM

- 1. Put the strut on the base of the tray and mark the holes.
- 2. Make 4 holes on the tray with the electric drill.
- 3. Fix the strut on the tray using 4 screws B2-P (210017).



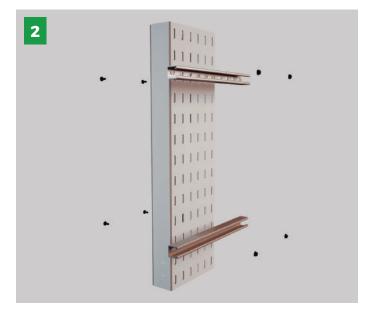
## **Application on strut/Slotted**





# INSTRUCTIONS APPLICATION ON STRUT SLOTTED

- 1. Put the strut on the base of the tray.
- 2. Fix the strut on the tray using 4 screws B2-P (210017).





## **Application on brackets**









